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machine (CMM)
operators will perform
dimensional
measurements without
correctly establishing a
part alignment. Manual
and computer
numerical control
(CNC) CMM operators

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sometimes try to use
the CMM as a 2-D or
1-D height gage.

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Size difference of a manual measurement vs DCC measurement

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One 7.7.5 DCC

Coordinate Measuring

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Machine New: 2003
Serial No. 1003-7015
Specifications:
Measuring Range: X-
Axis: 27.6" Y-Axis:
27.6" Z-Axis: 23.6"
Equipped With:
Renishaw MH20i Probe
PCDMIS CAD 4.0
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If gages are chosen to
control a process is

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first based upon choosing a gage that meets the 10:1 rule, in other words, the gage has a discrimination (resolution) of 10% of the blueprint tolerance, and if the characteristic to be controlled meets a 1.33 Cpk, the tolerance has now been reduced to 75% of the drawing tolerance.

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Training Manual for
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That Are Compatible
With FARO Software .
Keywords: user guide,
handbook, class book,
CAM2 Gage

User Manual for Legacy-CAM2 Gage - FARO® Knowledge Base

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(CMM ...

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b. Uninstall FaroArm Usb
Driver 5.7.7.8.
(installed by the Cam2
Gage 2.2 installer) c.
Install FaroArm Usb
Driver 5.5.4.3.
(separate installer) d.
Start Cam2 Gage 2.2
and it will start the
Faro Atl server and
connect to the device.

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